

Work Order ID 58779

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Work Order ID 58779

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Item ID:	K10021	Accept		Setup	Start	
Revision ID:					Stop	
Item Name:	Spacepod Hardware Kit (241)					
Start Date:	5/19/2010	Start Qty:	1.00		Cust Item ID:	
Required Date:	5/28/2010	Req'd Qty:	1.00		Customer:	
Reference:						

Approvals:	Process Plan:	<u>mf</u>	Date:	<u>10-5-18</u>	Tooling:		Date:		Run	Start	
	QC:		Date:		SPC (Y/N):		Date:			Stop	

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
N/A	Rev N/A

100	Pick Kit	0.00							
Packaging	Memo	0.00							
Packaging									

10-5-19 (10) SP

110	QC4- 100% Inspect kits for completeness	0.00							
QC	Memo	0.00							
Quality Control									

5/10/5/17

(40)

120	Identify as per dwg & Stock Location	0.00							
Packaging	Memo	0.00							
Packaging									

few snuff

10-5-19 (10) SP

White labels kg for BG 10/05/19

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

H:\FORMS\Quality Assurance\approved QA\NCRWO RevE

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NOTE: Date & initial all entries

H:\FORMS\Quality Assurance\approved QA\NCRWO RevE

Picklist Print

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Work Order ID: 58779

Parent Item: K10021

Parent Item Name: Spacepod Hardware Kit (-241)

Comments: IPP A 07.03.07 new issue EC

Start Date: 5/19/2010

Required Date: 5/28/2010

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
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A3235-020-935

Purchased

No

110

Each

564.0000

8

10-5-19

SP

Washer - Countersunk

Location

Loc Qty

Loc Code

ST281

564

106150

564

ALS7-1032-130

Purchased

No

110

Each

17.0000

16

10-5-19 M114407 SP

Insert

Location

Loc Qty

Loc Code

ST282

17

113238

17

AN3-10A

Purchased

No

110

Each

88.0000

2

10-5-19 SP

Bolt

Location

Loc Qty

Loc Code

ST351

88

114330

88

AN3-3A

Purchased

No

110

Each

239.0000

8

10-5-19 SP

Bolt

Location

Loc Qty

Loc Code

ST350

239

113121

2

113359

12

114523

25

114615

200

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AN3H4A		Purchased	No			110	Each	17.0000	8			
												
Bolt												


Location Loc Qty Loc Code

ST350 17
111965 17

AN525-10R7		Purchased	No			110	Each	348.0000	36			
												
Screw												


Location Loc Qty Loc Code

ST325 348
113288 48
113359 300

AN526C832R14		Purchased	No			110	Each	748.0000	8			
												
Screw												


Location Loc Qty Loc Code

ST327 748
104916 748

AN5-5A		Purchased	No			110	Each	98.0000	1			
												
Bolt												

Location Loc Qty Loc Code

ST337 98
110865 98

AN960JD10		Purchased	No			110	Each	0.0000	8			
												
Washer												

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Shop Packet Print

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Parent Item Name: Spacepod Hardware Kit (-241)











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Start Date: 5/19/2010

Required Date: 5/28/2010

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
AN960JD10L  Washer		Purchased	No			110	Each	4,141.000	16		10-5-19 SL	
<div> <div>Location</div> <div>ST348</div> <div>110985</div> </div> <div> <div>Loc Qty</div> <div>4141</div> <div>4141</div> </div> <div> <div>Loc Code</div> <div></div> <div></div> </div>												
AN960JD516  Washer	71751149 003631	Purchased	No			110	Each	0.0000	3		16 113706 10-5-19 SL	
D2174-041  Web, 205		Manufactured	No			110	Each	6.0000	2		10-5-19 SL	
<div> <div>Location</div> <div>ST199</div> <div>50320</div> </div> <div> <div>Loc Qty</div> <div>6</div> <div>6</div> </div> <div> <div>Loc Code</div> <div></div> <div></div> </div>												
D2589  Keys, Key Chain, 350 Hinge		Manufactured	No			110	Each	256.0000	2		2 10-5-19 SL	
<div> <div>Location</div> <div>ST019</div> <div>58194</div> </div> <div> <div>Loc Qty</div> <div>256</div> <div>256</div> </div> <div> <div>Loc Code</div> <div></div> <div></div> </div>												
D2985  Label		Manufactured	No			110	Each	12.0000	1		2 10-5-19 SL	
<div> <div>Location</div> <div>ST032</div> <div>48236</div> <div>50232</div> </div> <div> <div>Loc Qty</div> <div>12</div> <div>2</div> <div>10</div> </div> <div> <div>Loc Code</div> <div></div> <div></div> <div></div> </div>												

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Shop Packet Print

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Required Date: 5/28/2010

Start Qty: 1.00


Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
MS21042L5  Nut		Purchased	No			110	Each	565.0000	1	1	10-5-19	SP

Location	Loc Qty	Loc Code
ST300	565	
113523	26	
113537	3	
114108	36	
114437	100	
114449	400	

MS24694-S67  Screw		Purchased	No			110	Each	99.0000	7	7	10-5-19	SP
-----------------------------------------------------------------------------------------------------------	--	-----------	----	--	--	-----	------	---------	---	---	---------	----

Location	Loc Qty	Loc Code
ST289A	99	
111965	49	
114341	50	

MS24694-S69  Screw		Purchased	No			110	Each	103.0000	1	1	10-5-19	SP
-------------------------------------------------------------------------------------------------------------	--	-----------	----	--	--	-----	------	----------	---	---	---------	----

Location	Loc Qty	Loc Code
ST289A	103	
110153	3	
112492	100	

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REFERENCE ONLY

DART AEROSPACE LTD.

HN-D350-600

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	-241	-242	-243	-245	-246	-247	-248	-249	-449	Part Number	Description
										D350-600-241	SPACEPOD™ LH, AS350
										D350-600-242	SPACEPOD™ RH, AS350/355
			X							D355-600-243	SPACEPOD™ LH, AS355
				X						D350-600-245	DOOR ASSEMBLY LH
					X					D350-600-246	DOOR ASSEMBLY RH
						X				D350-600-247	SPACEPOD™ UPGRADE KIT LH
							X			D350-600-248	SPACEPOD™ UPGRADE KIT RH
								X		D350-600-249	SPACEPOD™ UPGRADE KIT
									X	D350-600-449	SWITCH RELOCATION KIT
										D2174-041	WEE ASSEMBLY
								1		D2464-0360	NEOPRENE SEAL
				1	1					D2589	KEYS, KEY CHAIN
										D2985	DECAL
						1	1	1		D3015-3	LOCK NUT
				1		1				D3186-3	SPACEPOD DOOR, LH
					1		1			D3186-4	SPACEPOD DOOR, RH
										D3187-1	FLOOR
										D3187-2	FLOOR
										D3188-5	SPACEPOD BODY
										D3188-6	SPACEPOD BODY
										D3188-7	SPACEPOD BODY
						1	1	1		D3547-1	SPACKET
						1	1	1		D3550-1	STRIKE
				1	1	1	1	1		D3552-7	GAS SPRING
						1	1	1		D3554-7	TAIL STUD
										AN3-3A	BOLT
										AN3-10A	BOLT
										AN3H4	BOLT
							1	1		AN5-5A	BOLT
										AN525-10R7	SCREW
						4	4	4		AN526C832R14	SCREW
										MS24694S67	SCREW
						1	1	1		MS24694S69	SCREW
				2	2	2	2	2		MS27039-0811	SCREW
						1	1	1		AN3235-020-935	WASHER
										AN960JD10	WASHER
						1	1	1		AN960JD10L	WASHER
				4	4	8	8	8		AN960JD8	WASHER
						3	3	3		AN960JD516	WASHER
				2	2	2	2	2		NAS1515H3	NYLON WASHER
				2	2	6	6	6		MS21042L08	NUT
						1	1	1		MS21042L3	NUT (or MS21042-3)
						1	1	1		MS21042L5	NUT
										AKS7-1032-130	INSERT
										AKS7-1032-130	INSERT
									3	M81824/1-2	SPUCE

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Revision: E

Date: 09.07.31

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DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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IIN-D350-600

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-241	-242	-243	-245	-246	-247	-248	-249	-449	Part Number	Description
								2	D3597-1	FEMALE SPADE CONNECTOR
								1	D3598-2-096	EXPANDABLE SLEEVE
								24	D3599-1	TIE-WRAP
								24	D3600-1	TIE-WRAP MOUNT
								24 FT	M22759/16-22-9	WIRE
			1*	1*	1*	1*			D2464-1250	NEOPRENE SEAL
1*	1*		1*		1*				D3567-1	DECAL
				1*		1*			D3567-2	DECAL
			2*	2*					D2586	LATCH
			2*	2*					D2585	MOUNTING CHANNEL
			2*	2*					D2621	LATCH PLATE
			2*	2*					MS27039-1-15	SCREW
					2	2	1		MS27039-1-25	SCREW
			2*	2*	2	2	1		AN960JD10	WASHER
			2*	2*	2	2	1		MS21042L3	NUT (or MS21042-3)
			1*	1*					D2857-1	HINGE BRACKET
			1*	1*					D2857-2	HINGE BRACKET
			2*	2*					D2228	BACKING PLATE
			8*	8*	8	8	8		AN526C832R10	SCREW
			8*	8*	8	8	8		AN960JD8	WASHER
			8*	8*	8	8	8		MS21042L08	NUT
			1*	1*	1*	1*	1		D3557-1	BRACKET
			2*	2*	2*	2*	2		D2228	BACKING PLATE
			1*	1*	1*	1*	1		D3554-7	BALL STUD
			1*	1*	1*	1*	1		AN960JD516	WASHER
			1*	1*	1*	1*	1		D3015-3	LOCK NUT
			2*	2*	2*	2*	2		AN526C832R14	SCREW
			2*	2*	2*	2*	2		AN526C832R10	SCREW
			4*	4*	4*	4*	4		AN960JD8	WASHER
			4*	4*	4*	4*	4		MS21042L08	NUT
2*					1	1	1		D2237	STRIKER PLATE
4*					2	2	2		MS20426AD4-5	RIVET
					2	2	2		D3538-1	HINGE BRACKET
									D2179	HINGE BRACKET PLATE
4*					4	4	4		AN526C832R24	SCREW
4*					4	4	4		AN960JD8	WASHER
4*					4	4	4		MS21042L08	NUT

* PARTS LISTED ON D3186-3/4 SPACEPOD™ DOOR

* PARTS LISTED ON D3188-5/6/7 SPACEPOD™

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